

What is claimed is:

1. A light-scattering sheet comprising a light-scattering layer which comprises a plurality of resins varying in refractive index and scatters an incident light isotropically, wherein the light-scattering layer has a ratio of a linearly transmitted light to an incident light of 0.1 to 15 % and has a phase separation structure having an average interphase distance of 3 to 15  $\mu\text{m}$ .
2. A light-scattering sheet according to Claim 1, wherein the light-scattering layer expresses a light-scattering intensity profile having substantially flat area at scattering angle  $\theta$  of 3 to 12° from a scattering center.
3. A light-scattering sheet according to Claim 1, wherein the light-scattering layer have a ratio of a linearly transmitted light to an incident light of 3 to 10 %, a phase separation structure having an average interphase distance of 3 to 12  $\mu\text{m}$  and an area where a light-scattering intensity is substantially uniform at scattering angle  $\theta$  of 4 to 8° from a scattering center.
4. A light-scattering sheet according to Claim 1, wherein in the light-scattering layer, the scattering diffused light is 8 to 25 in respect to a light-scattering

5. A light-scattering sheet according to Claim 1, wherein the light-scattering layer has a phase separation structure composed of a plurality of resins varying in refractive index, and has a bicontinuous phase structure  
5 formed by spinodal decomposition or an intermediate structure between the bicontinuous phase structure and a droplet phase structure.

6. A light-scattering sheet according to Claim 1, which comprises a transparent or reflective support and  
10 the light-scattering layer formed on at least one side of the support.

7. A process for forming the light-scattering layer having the light-scattering properties recited in Claim 1, which comprises subjecting a resin layer  
15 composed of a plurality of resins varying in refractive index to spinodal decomposition.

8. A liquid crystal display device which comprises a liquid crystal cell having a liquid crystal sealed therein, a lightening means for illuminating the liquid  
20 crystal cell due to reflection or emergence disposed behind the liquid crystal cell, and a light-scattering sheet recited in Claim 1 disposed forwardly of the lightening means.

9. A liquid crystal display device which comprises a liquid crystal sealed therein, a reflecting means for reflecting light from the liquid crystal cell, and a light-scattering sheet recited in Claim 1 disposed forwardly of the reflecting means.

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10. A liquid crystal display device according to Claim 8, wherein a polarizing plate is disposed forwardly  
5 of the liquid crystal cell, and a light-scattering sheet recited in Claim 1 is disposed between the liquid crystal cell and the polarizing plate.

11. A light-scattering sheet according to Claim 1, wherein the light-scattering layer comprises a first  
10 resin selected from the group consisting of a cellulose derivative and a (meth)acrylic resin, and a second resin selected from the group consisting of a styrenic resin, an alicyclic olefinic resin, a polycarbonate-series resin and a polyester-series resin.

12. A light-scattering sheet according to Claim 15 11, wherein the weight ratio of the first resin to the second resin is 10/90 to 90/10.

13. A light-scattering sheet according to Claim 1, wherein the light-scattering layer has a ratio of a  
20 linearly transmitted light to an incident light of 0.1 to 13 %, has a phase separation structure having an average interphase distance of 3 to 12  $\mu\text{m}$ , and expresses a light-scattering intensity profile having substantially

Light-scattering intensity in the flat area is 0 to 20 when a maximum light scattering intensity is 100.

14. A process according to claim 7, which comprises removing a solvent from a liquid phase composed of a plurality of resins varying in refractive index and subjecting the phase to spinodal decomposition.